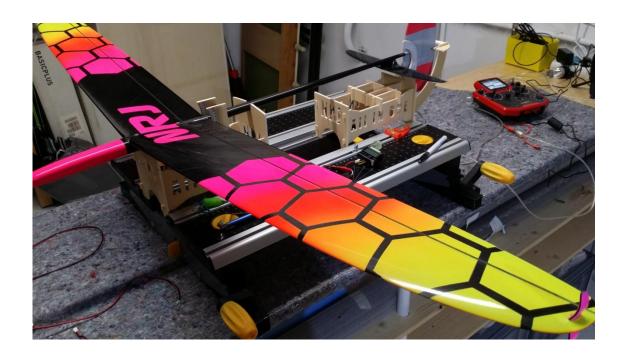


Building Instructions



dirctory

1.	Servo Setup	3
2.	Installation of C- peg	6
3.	Horns for wing	. 11
4.	Servo rack	. 20
5.	Aileron push rods	. 23
6.	Fin and stab	. 35
7.	Finalize push rods	. 40
8.	Finalize aerodynamic	. 41

NOTE!

This manual is an example how to build this glider.

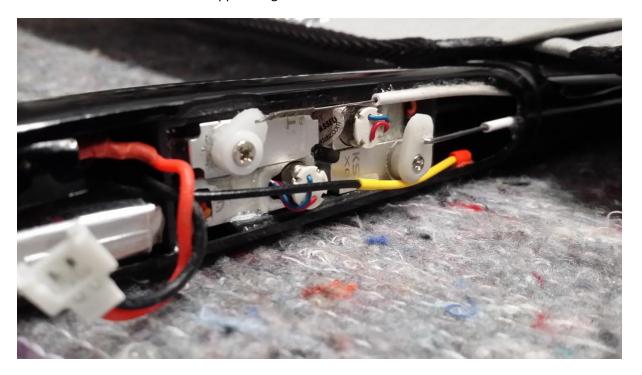
You do not need to build it according this decription.

You have to build and fly at your own risk.

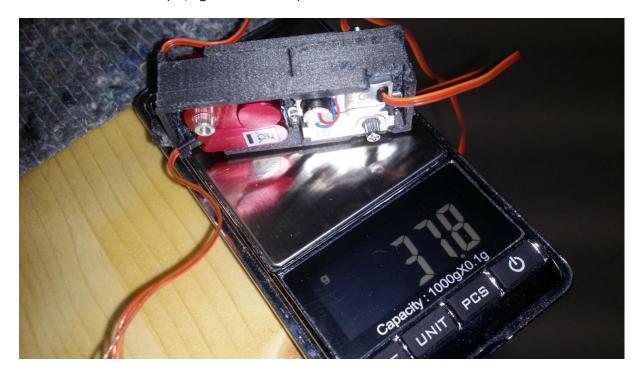
1. Servo Setup



4 x KST -> Standard Servo Frame approx 38gramm



2 x KST + 2 x MKS DS75K (37,8 gramm incl Rack) -> MKS Servo Frame



2 x Robbe FS31 + 2 x MKS DS75K (30 gramm incl Rack) -> Robbe MKS Servo Frame



2. Installation of C- peg

Download file from lininger webside.

The peg hast o fit perfect to hole of the wing. Only than you can use CA.

















After that sand the glue surface.



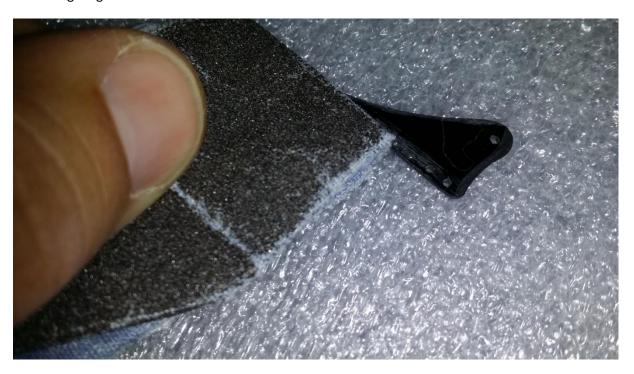


3. Horns for wing

Check that the 1.0mm pushroad fits perfct tot he hole in the horn.



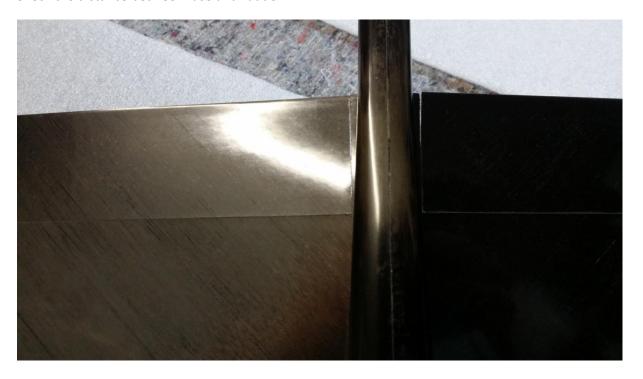
Sand the gluing surface



Make a sharp shape to reduce aerodynamic drag

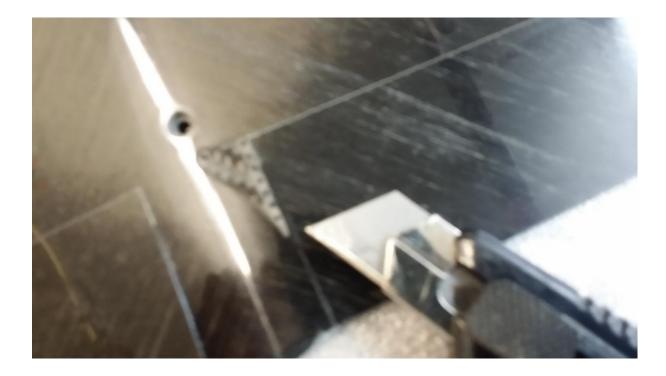


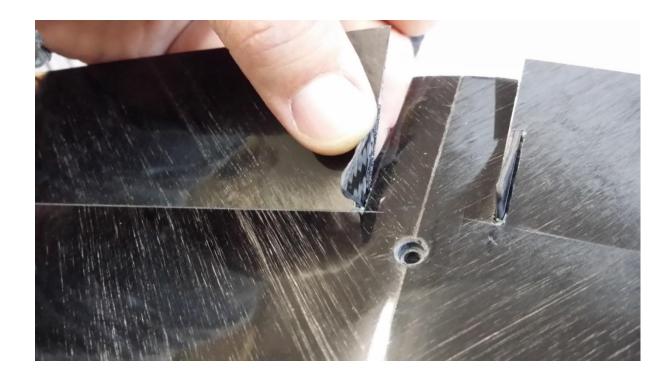
Check the distance between fuse and rudder



Check the 90 degrees of the slice





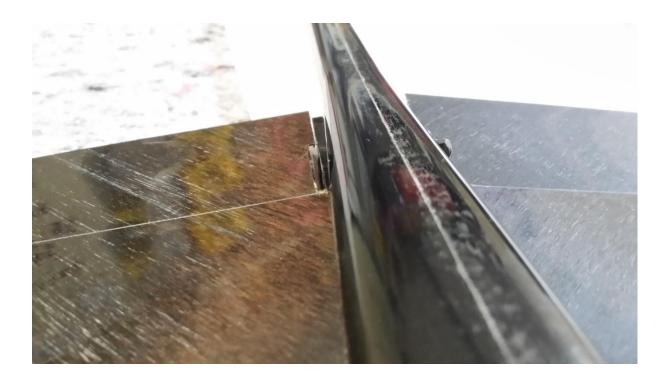


Check the alignment without CA

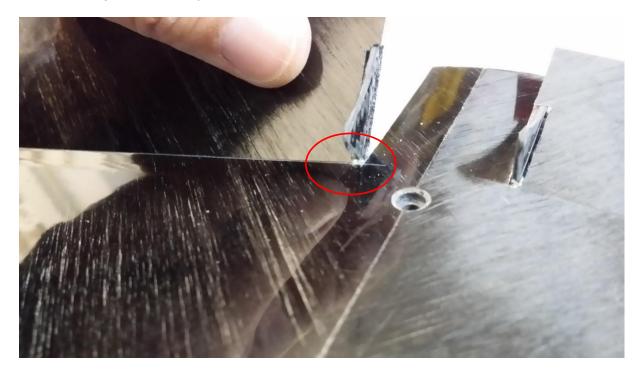


Check the sitance between horns and fuse





Horn has to adjust to forward position



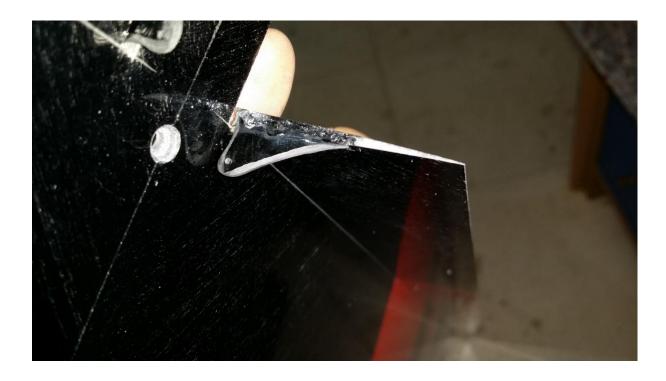
Use 2mm distance holder to adjust the position



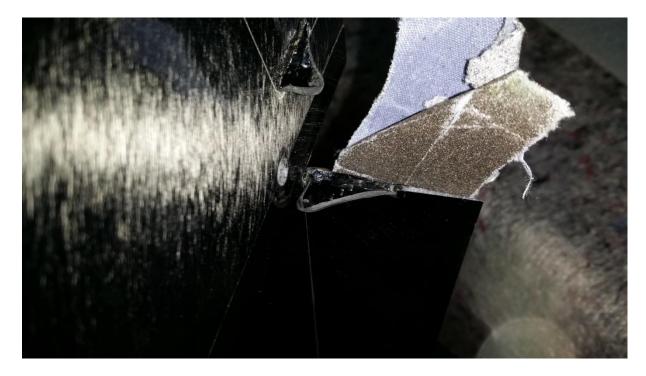


Glue the ajusteed horns with CA.

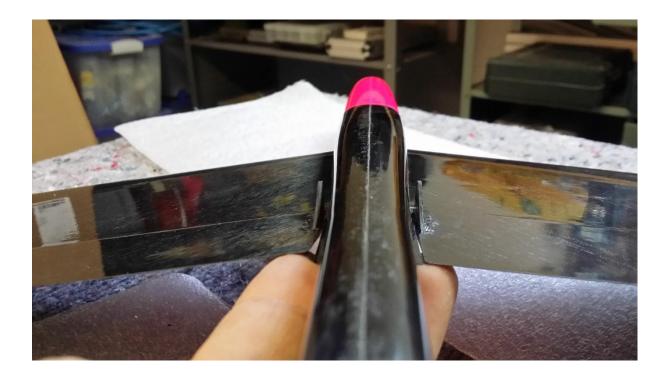




Send the horn and slice to have a soft movement oft he rudder.





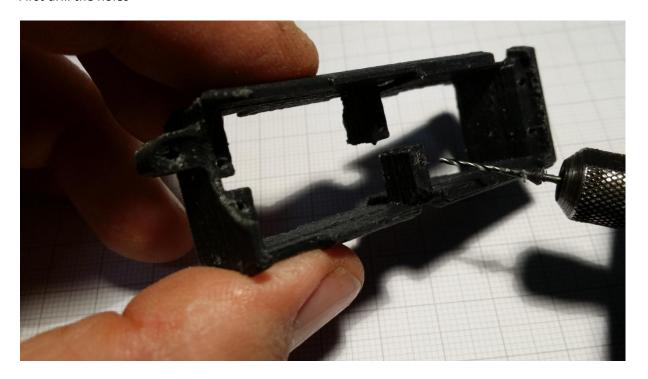


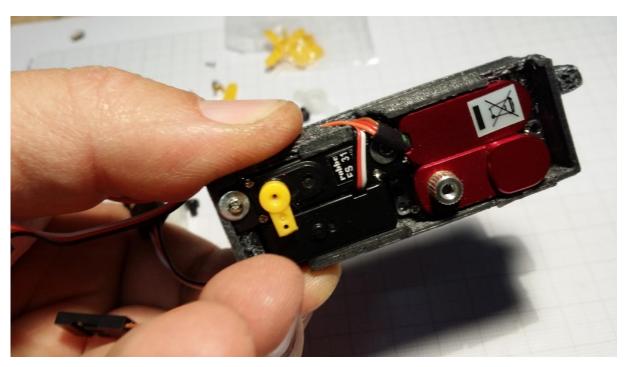
4. Servo rack

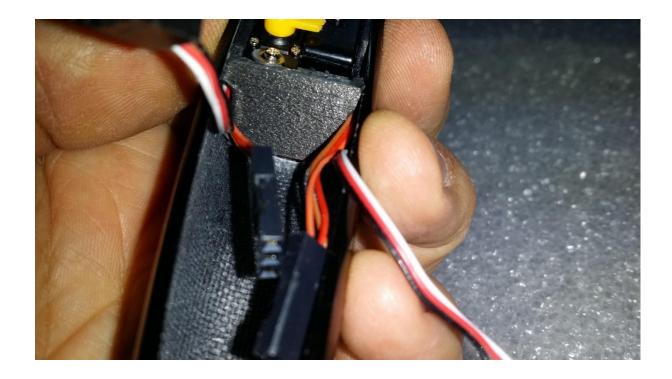
You need the reight servo rack for you configuration.

Here is an example for Robbe and MKS.

First drill the holes







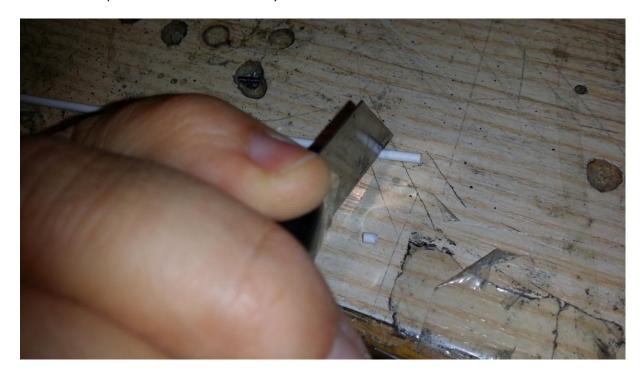
Fit in the rack and move it forward in the nose direction as much as possible. Finally glue the rack with CA.



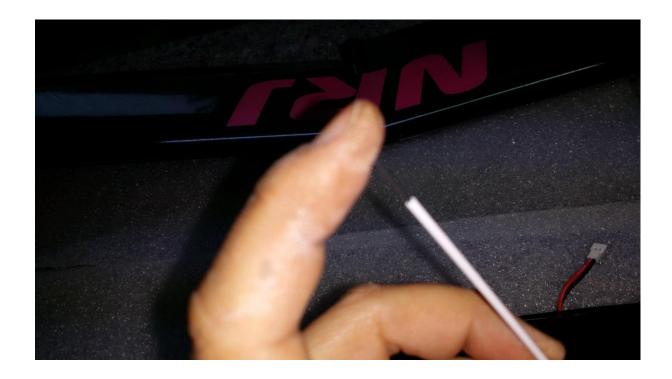


5. Aileron push rods

This is most important work. Work carefully.







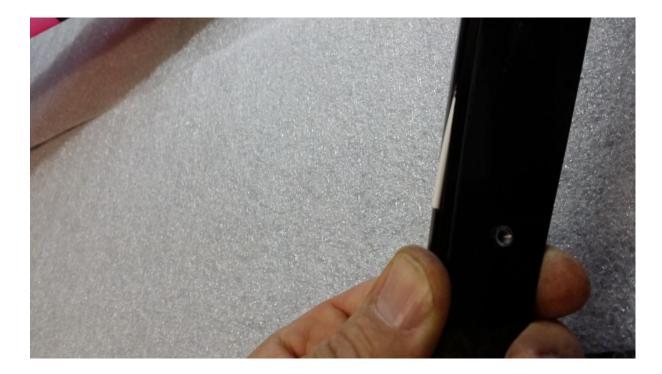


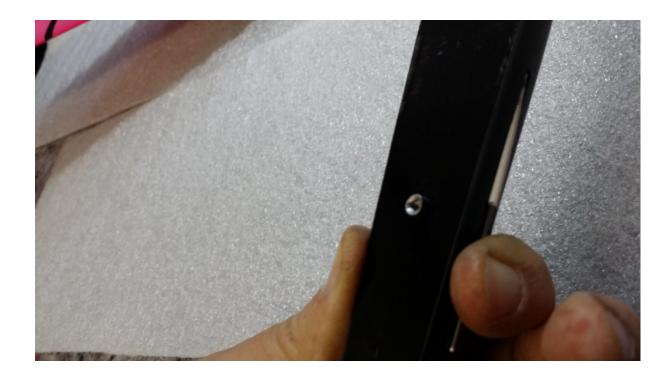
The pushrod hast o move very very easy in the tube but it is necessary to have no gab to avoid flutter during launch.







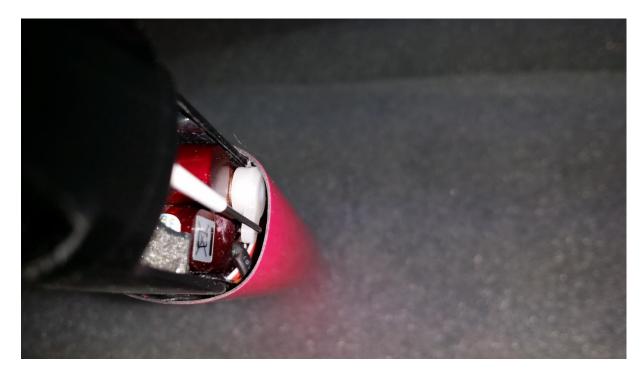


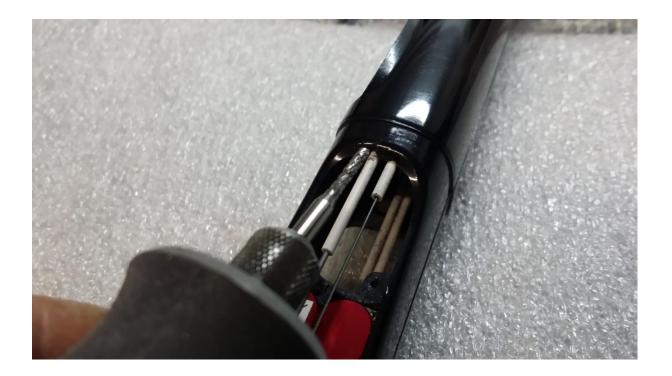






Always use the inner hole oft he Servo horn to have the best force and less mechanic gab on the ailerons.

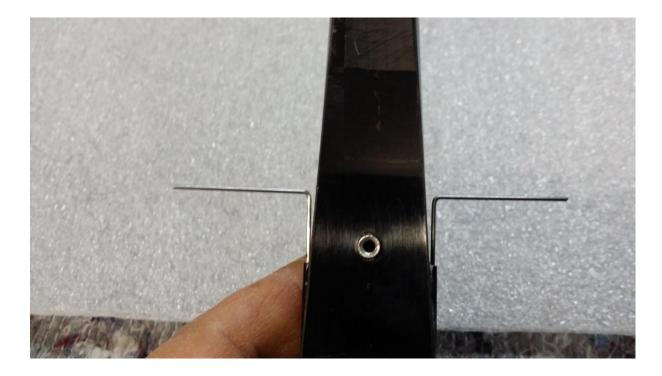






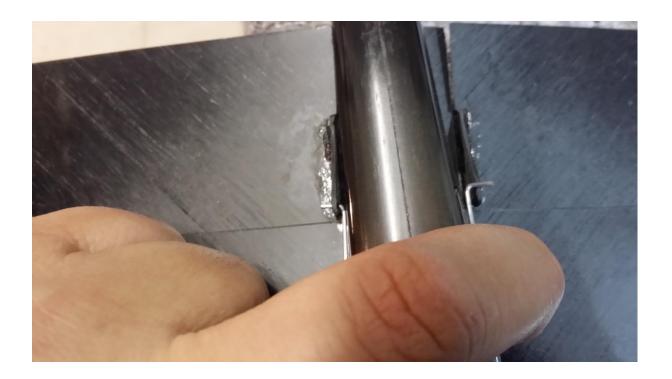














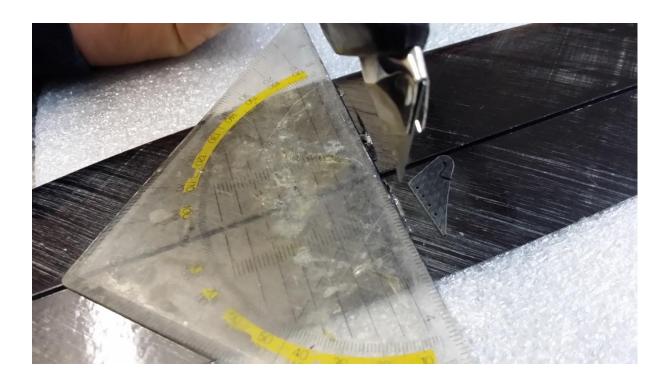
Note:

There has to be absolutly no mechanic gab for the ailerons.

Flying with gab can cause flutter and destroy the plane.

Everything has to be stiff.

6. Fin and stab











Soft deburring the hole (only by hand – use no machine)

There has to be absolutly no mechanic gab for the rudder.

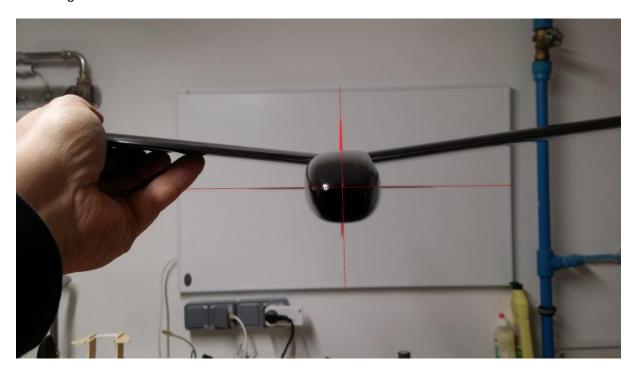
Flying with gab can cause flutter and destroy the plane.







Check alignement



And glue the fin.

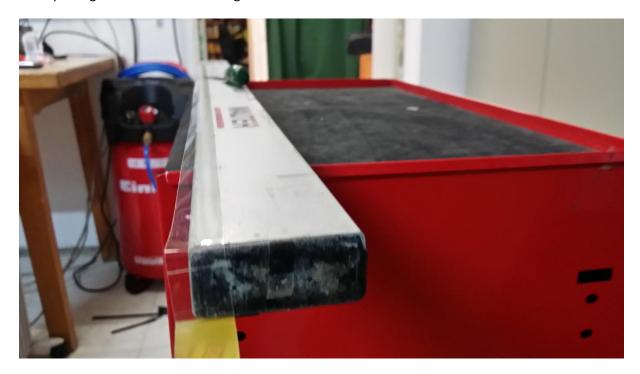
7. Finalize push rods





8. Finalize aerodynamic

Cut tape an glue one half on the wing.



Use cfk powder to make one half of the tape unstickable

